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54 **Animal feedstuff.**

57 A new feedstuff for pigs under the age of five weeks comprises cereal, milk solids and animal protein such as fish meal, characterized in that at least part of the cereal is present in the form of rolled flakes of cooked cereal having flake size 1.5 mm to 5 mm, preferably 2 mm to 3 mm, with flakes of size greater than 7 mm substantially absent. The cereal is wheat, maize, oats, barley or soya beans, and the flakes form 20% to 80% of the dry weight of the feedstuff. In comparison with pellets or mash of the same ingredients in powder form, the new feedstuff alleviates a tendency to digestive upset in the young pigs and is much more palatable. The milk solids and animal protein are preferably present as separate pellets of each. The pellets containing animal protein and/or the pellets containing milk solids may also contain up to 75% by weight of the pellet of powdered cooked cereal. The amount of milk in the feedstuff fed to baby pigs may be reduced, and the amount of cereal increased, after the first three to five days from weaning.

## Descripti n

## ANIMAL FEEDSTUFF

This invention relates to animal feedstuffs and particularly to a new feedstuff for baby pigs.

Baby pigs can be weaned at less than five weeks of age and this is now commonly done at an age of 17 to 21 days. The small pigs are kept in brooder houses at a controlled high temperature, and up to the age of five weeks their diet conventionally contains milk or milk solids.

For this purpose it is known to feed them on pellets or mash consisting of a mixture of milk solids, animal protein (such as fish meal) and cereal (usually wheat) ground to a powder. For the production of pellets, which are more widely used than mash, the mixture of ingredients must be ground to a very fine powder beforehand.

It is found that baby pigs fed in this way, particularly when fed on pellets, are prone to digestive upset. This may require control by drugs which have to be administered on veterinary prescription.

The present invention provides a feedstuff for baby pigs which alleviates the problem of digestive upset and is moreover highly palatable in comparison with the pellets or mash previously used.

According to the invention, a feedstuff for pigs under the age of five weeks comprises cereal, milk solids and animal protein, characterized in that at least part of the cereal is present in the form of rolled flakes of cooked cereal having flake size 1.5 mm to 5 mm with flakes of size greater than 7 mm substantially absent, the cereal being wheat, maize, oats, barley or soya beans, and that such flakes form 20% to 80% of the dry weight of the feedstuff. The flake size is preferably 2 mm to 3 mm.

It is believed that the desirable properties of this feedstuff are due to the presence of the flakes instead of a substantial quantity of cereal powder. It is possible that when cereal wholly in the form of powder (particularly the very fine powder in the pelleted mixture hitherto used) is fed to baby pigs, it forms dough-like masses in the digestive tract and encourages undesirable proliferation of certain intestinal bacteria such as *Escherichia coli*. The presence of cereal in the form of flakes is probably also responsible for the improved palatability of the feedstuff.

In the absence of digestive upset, cereal in powder form appears to be somewhat more effective nutritionally than in the form of flakes, but this is outweighed by the consequences of digestive upset when it occurs. A suitable balance of properties in the feedstuff may be achieved by including some cereal in powder form as well as flakes of the prescribed size. Cereal of flake size greater than 7 mm appears to be nutritionally disadvantageous in baby pigs.

The animal protein and the milk solids are preferably included as separate pellets of each. The pellets may be produced directly in the desired size, for example 2 mm, or they may be the product of breaking larger pellets into crumbs of size 0.5 to 2

mm (mostly 0.5 to 1 mm) and screening out particles of size less than 0.5 mm.

The pellets containing animal protein and/or the pellets containing milk solids may also contain up to 75% by weight of the pellet of powdered cooked cereal. Breaking coarse flakes, especially of wheat, to the required size and screening the product forms powder which may contain a considerable proportion of the energy value of the cereal, and this powder is conveniently used in the protein pellets.

Supplements such as essential amino acids, vitamins and minerals are conveniently added to the animal protein before it is pelleted.

The feedstuff may also contain up to about 5% of sugar or other taste additive and up to about 2% of oil such as soya bean oil.

As an alternative to mixing cereal flakes with pellets of milk solids, the flakes may be sprayed with sugar syrup and mixed with milk solids in powder form. Some of the milk solids may be mixed with the flakes before treatment with sugar syrup. Pellets containing animal protein are then added as a further stage.

Allowance should be made for any breakage of flakes likely to occur during mixing operations. The flakes initially introduced should therefore be of somewhat greater size than that intended in the final product.

The feedstuff should have moisture content less than 12% and be stored in a cool dry place.

A feedstuff according to the invention may be given to baby pigs from the time of weaning up to the age of five weeks. It should be introduced in small quantities to ensure freshness and to reduce wastage, and a supply of fresh clean water must be ensured. The amount of milk in the feedstuff may be reduced, and the amount of cereal increased, after the first three to five days from weaning.

The following examples illustrate the invention.

## EXAMPLE 1

Wheat grains were cooked at 100°C for 20 minutes, cooled, dried and rolled into flakes. (The cooking process was alternatively carried out by "micronizing" wheat grains in known manner, i.e. exposing the grains to intense infrared for a short time.) The flakes were then passed through a corn cutter so as to break individual flakes into smaller flakes of size 2.0 mm to 3.0 mm. Finer particles were removed by passing the small flakes over a screen.

Milk pellets were made by passing dried skim-milk powder containing added fat (20%) through a 2 mm pellet die.

Protein pellets also of 2 mm die size were made from the following ingredients.

Animal protein	85.4%
Synthetic amino acids (lysine and methionine)	5.2%
Dicalcium phosphate	5.0%
Vitamins and trace elements	4.0%
Growth promoter (optional)	0.4%

The small flakes of cooked wheat were then gently mixed with milk pellets and protein pellets in the following proportions.

Small flakes of cooked wheat 47.5%  
Milk pellets 40.0%  
Protein pellets 12.5%

The product was fed as a "creep feed" to early-weaned pigs from weaning up to the age of five weeks. In comparison with pigs similarly fed on 2.5 mm pellets of a mixture of finely ground cooked wheat, milk powder and animal protein in similar proportions, these pigs took the feedstuff much more readily and were found to be less prone to digestive upset.

#### EXAMPLE 2

A feedstuff suitable for feeding to baby pigs immediately on weaning was made as described generally in Example 1 from the following components. Maize flakes of size 2.0 mm to 3.0 mm were prepared from maize grains in the same way as wheat flake but much less powder was produced in reducing the flakes to the required size.

Small flakes of cooked maize 12.5%  
Small flakes of cooked wheat 12.5%  
Milk pellets 37.5%  
Protein pellets 32.5%  
Sugar 5.0%  
Soya bean oil 2.0%

The protein pellets contained the following ingredients.

Fish meal 26.1%  
Cooked wheat powder 68.0%  
Dicalcium phosphate 1.5%  
Lysine 2.2%  
Methionine 0.5%  
Vitamins and trace elements 1.5%  
Growth promoter and mixing medium 0.2%

#### EXAMPLE 3

A feedstuff suitable for feeding to pigs more than three to five days after weaning was made as described generally in Examples 1 and 2 from the following components.

Small flakes of cooked maize 17.1%  
Small flakes of cooked wheat 17.1%  
Milk pellets 17.1%  
Protein pellets 44.2%  
Sugar 2.5%  
Soya bean oil 2.0%

The protein pellets contained the following ingredients.

Fish meal 20.0%  
Cooked wheat powder 75.6%  
Dicalcium phosphate 0.5%  
Lysine 1.2%  
Methionine 0.2%  
Vitamins and trace elements 1.1%  
Growth promoter and mixing medium 0.2%  
Calcium carbonate (limestone flour) 1.2%

#### Claims

1. A feedstuff for pigs under the age of five weeks which comprises cereal, milk solids and animal protein, characterized in that at least part of the cereal is present in the form of rolled flakes of cooked cereal having flake size 1.5 mm to 5 mm with flakes of size greater than 7 mm substantially absent, the cereal being wheat, maize, oats, barley or soya beans, and that such flakes form 20% to 80% of the dry weight of the feedstuff.

2. A feedstuff as claimed in claim 1 in which the flake size of the cereal is 2 mm to 3 mm.

3. A feedstuff as claimed in claim 1 or claim 2 in which the milk solids and animal protein are present as separate pellets of each.

4. A feedstuff as claimed in claim 3 in which the pellets containing animal protein and/or the pellets containing milk solids also contain up to 75% by weight of the pellet of powdered cooked cereal.

5. A method of feeding pigs under the age of five weeks with a feedstuff comprising cereal, milk solids and animal protein, characterized in that at least part of the cereal is present in the form of rolled flakes of cooked cereal having flake size 1.5 mm to 5 mm with flakes of size greater than 7 mm substantially absent, the cereal being wheat, maize, oats, barley or soya beans, and that such flakes form 20% to 80% of the dry weight of the feedstuff.

6. A method according to claim 5 in which the amount of milk in the feedstuff is reduced, and the amount of cereal increased, after the first three to five days from weaning.



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# EUROPEAN SEARCH REPORT

Application Number

EP 88 30 1483

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
X	ANIMAL PRODUCTION, vol. 30, no. 1, 1980, pages 85-93; K.J. McCracken et al.: "Effect of flaked maize in diets for early-weaned pigs on performance to 6 weeks of age" * Page 85, Abstract; page 86-88, tables 1-3; page 89, lines 10-16 *	1,3,5	A 23 K 1/18 A 23 K 1/14
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 31-05-1988	Examiner DEKEIREL M.J.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document  T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons  & : member of the same patent family, corresponding document			



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A	US-A-3 868 467 (ELDRED OLSON) * Column 3, lines 19-28; column 4, lines 43-55; table 1 * -----	1, 5	
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Place of search THE HAGUE		Date of completion of the search 31-05-1988	Examiner DEKEIREL M.J.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	

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